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PRECAUTIONS

PRECAUTIONS PFP:00001

Precautions for Battery Service

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Before disconnecting the battery, lower both the driver and passenger windows. This will prevent any interference between the window edge and the vehicle when the door is opened/closed. During normal operation, the window slightly raises and lowers automatically to prevent any window to vehicle interference. The automatic window function will not work with the battery disconnected.

Precautions for Liquid Gasket LIQUID GASKET APPLICATION PROCEDURE

ABS009Z7

- 1. Removal old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove liquid gasket completely from the liquid gasket application surface, mounting bolts, and bolt holes
- 2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- 3. Apply liquid gasket to the liquid gasket application surface.

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-47, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".

- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten mounting bolts or nuts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.

PREPARATION

PREPARATION PFP:00002

Special Service Tools

(J25695-1) Oil pressure gauge ABS009Z8

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number (Kent-Moore No.) Description Tool name ST25051001 Measuring oil pressure

Maximum measuring range: 2,452 kPa (25 kg/cm², 356 psi)

NT050 ST25052000 Adapting oil pressure gauge to oil pan (upper) (J25695-2) PS1/8x28/in Hose PS1/4x19/in

S-NT559

S-NT375

Removing oil filter a: 64.3 mm (2.531 in)

KV10115801 (J38956) Oil filter wrench

Pressing the tube of liquid gasket

WS39930000 (-)Tube presser



Commercial Service Tools

ABS009Z9

Tool name		Description
Power tool	PBICO190E	Loosening nuts and bolts
Deep socket	PBIC2072E	Removing and installing oil pressure sensor a: 24 mm (0.94 in)

LUBRICATION SYSTEM

LUBRICATION SYSTEM

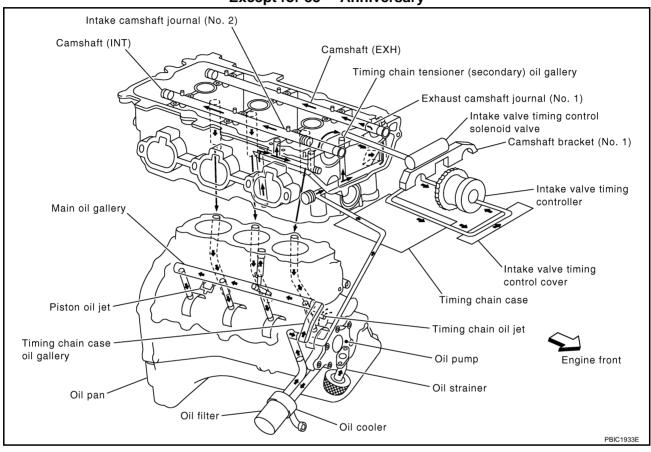
PFP:15010

Lubrication Circuit

NOTE:

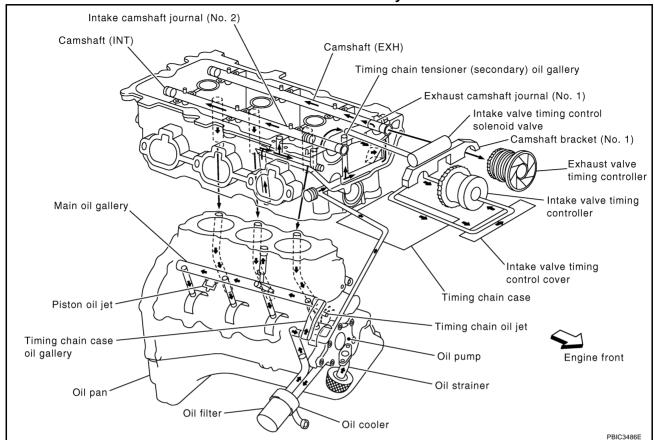
To identify 35th Anniversary, refer to GI-52, "Application Item".

Except for 35th Anniversary



LUBRICATION SYSTEM

For 35th Anniversary



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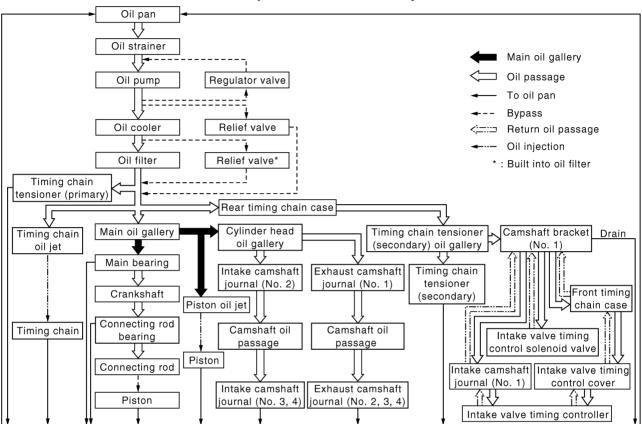
LUBRICATION SYSTEM

System Chart ABS009ZB

NOTE:

To identify 35th Anniversary, refer to GI-52, "Application Item".

Except for 35th Anniversary



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ENGINE OIL

ENGINE OIL PFP:KLA92

Inspection

NOTE:

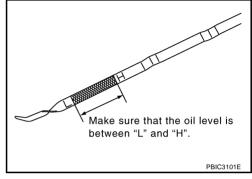
To identify 35th Anniversary, refer to GI-52, "Application Item" .

ENGINE OIL LEVEL

NOTE

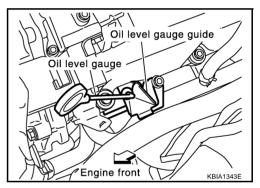
Before starting engine, put vehicle horizontally and check the engine oil level. If engine is already started, stop it and allow 10 minutes before checking.

- 1. Pull out oil level gauge and wipe it clean.
- 2. Insert oil level gauge and make sure the engine oil level is within the range shown in the figure.
- 3. If it is out of range, adjust it.



NOTE:

When checking oil level, insert oil level gauge with its tip aligned with oil level gauge guide on cylinder head. (In the figure, air cleaner case and air duct are removed.)



ENGINE OIL APPEARANCE

- Check engine oil for white turbidity or heavy contamination.
- If engine oil becomes turbid and white, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

ENGINE OIL LEAKAGE

Check for oil leakage around the following areas:

- Oil pans (lower and upper)
- Oil pan drain plug
- Oil pressure sensor
- Oil filter
- Oil cooler
- Water pump cover
- Chain tensioner cover
- Intake valve timing control solenoid valve
- Intake valve timing control cover (Except for 35th Anniversary)
- Valve timing control cover (For 35th Anniversary)
- Mating surface between cylinder head and rocker cover
- Mating surface between front timing chain case and rear timing chain case
- Mating surface between rear timing chain case and cylinder head

ENGINE OIL

- Mating surface between rear timing chain case and cylinder block.
- Mating surface between rear timing chain case and oil pan (upper)
- Mating surface between cylinder block and cylinder head
- Crankshaft oil seals (front and rear)
- Camshaft position sensor (PHASE)

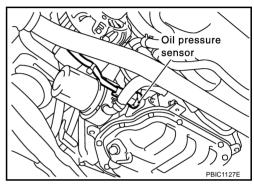
OIL PRESSURE CHECK

WARNING:

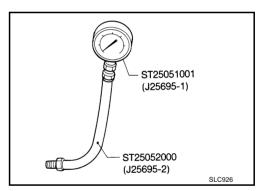
- Be careful not to burn yourself, as engine oil may be hot.
- Oil pressure check should be done in "Neutral position" (M/T models) or "Parking position" (A/T models).
- Check the engine oil level. Refer to LU-8, "ENGINE OIL LEVEL".
- 2. Remove undercover with power tool.
- Disconnect harness connector at oil pressure sensor, and remove oil pressure sensor using deep socket (commercial service tool).

CAUTION:

Do not drop or shock oil pressure sensor.



Install the oil pressure gauge [SST] and hose [SST].



- 5. Start the engine and warm it up to normal operating temperature.
- 6. Check the engine oil pressure with engine running under no-load.

Revision: 2004 December

When the engine oil temperature is low, the engine oil pressure becomes high.

Engine oil pressure [Engine oil temperature at 80 °C (176 °F)]

Engine speed (rpm)	Approximate discharge pressure [kPa (kg/cm ² , psi)]
Idle speed	More than 98 (1.0, 14)
2,000	More than 294 (3.0, 43)

If difference is extreme, check engine oil passage and oil pump for engine oil leaks.

- After the inspections, install oil pressure sensor as follows:
- Remove old liquid gasket adhering to oil presser sensor and the mating surface.
- Apply liquid gasket and tighten oil pressure sensor to the specification. Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-47, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".

(1.25 - 1.75 kg-m, 9 - 12 ft-lb)

After warming up engine, make sure there is no leakage of engine oil with running engine.

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ENGINE OIL

Changing Engine Oil

ABS009ZD

WARNING:

- Be careful not to burn yourself, as engine oil may be hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used engine oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- 1. Warm up engine, put vehicle horizontally and check for oil leakage from engine components. Refer to <u>LU-8, "ENGINE OIL LEAKAGE"</u>.
- 2. Stop the engine and wait for 10 minutes.
- 3. Loosen oil filler cap and then remove drain plug.
- 4. Drain engine oil.
- 5. Install drain plug with new washer. Refer to EM-28, "OIL PAN AND OIL STRAINER".

CAUTION:

Be sure to clean drain plug and install with new washer.

Oil pan drain plug:

(3.0 - 4.0 kg-m, 22 - 28 ft-lb)

6. Refill with new engine oil.

Engine oil specification and viscosity:

Refer to MA-12, "RECOMMENDED FLUIDS AND LUBRICANTS".

Engine oil capacity (Approximate):

Unit: ℓ (US qt, Imp qt)

Drain and refill	With oil filter change	4.7 (5, 4-1/8)
	Without oil filter change	4.4 (4-5/8, 3-7/8)
Dry engine (Overhaul)		5.4 (5-3/4, 4-3/4)

CAUTION:

- When filling engine oil, do not pull out oil level gauge.
- The refill capacity depends on the engine oil temperature and drain time. Use these specifications for reference only.
- Always use oil level gauge to determine the proper amount of engine oil in the engine.
- 7. Warm up engine and check area around drain plug and oil filter for oil leakage.
- 8. Stop engine and wait for 10 minutes.
- Check the engine oil level. Refer to <u>LU-8, "ENGINE OIL LEVEL"</u>.

OIL FILTER PFP:15208

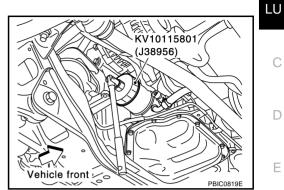
Removal and Installation **REMOVAL**

Remove undercover with power tool.

2. Using oil filter wrench [SST], remove oil filter.

CAUTION:

- Oil filter is provided with relief valve. Use Genuine NIS-SAN Oil Filter or equivalent.
- Be careful not to get burned when engine and engine oil may be hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Do not allow engine oil to adhere to drive belts.
- Completely wipe off any engine oil that adheres to engine and vehicle.



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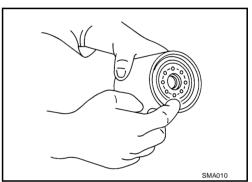
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INSTALLATION

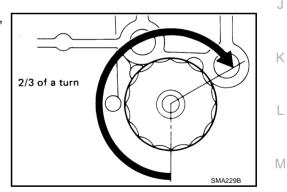
- 1. Remove foreign materials adhering to oil filter installation surface.
- 2. Apply engine oil to the oil seal contact surface of new oil filter.



3. Screw oil filter manually until it touches the installation surface, then tighten it by 2/3 turn. Or tighten to specification.

Oil filter:

(1.5 - 2.0 kg-m, 11 - 15 ft-lb)



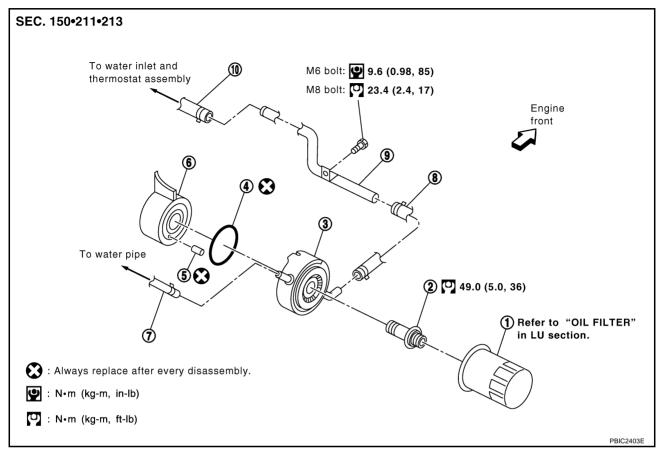
INSPECTION AFTER INSTALLATION

- Check the engine oil level. Refer to <u>LU-8</u>, "ENGINE OIL".
- Start engine, and check there is no leaks of engine oil.
- 3. Stop engine and wait for 10 minutes.
- 4. Check the engine oil level and adjust engine oil. Refer to LU-8, "ENGINE OIL".

OIL COOLER PFP:21305

Removal and Installation

ABS009ZF



- 1. Oil filter
- 4. O-ring
- 7. Water hose
- 10. Water hose

- 2. Connector bolt
- 5. Relief valve
- 8. Water hose

- 3. Oil cooler
- 6. Oil pan (upper) right side
- 9. Water pipe

WARNING:

Be careful not to get burn yourself, as engine oil and engine coolant are hot.

REMOVAL

NOTE:

When removing oil cooler only, step 2 is unnecessary.

- Remove undercover with power tool.
- Drain engine coolant from radiator and cylinder block. Refer to <u>CO-10, "Changing Engine Coolant"</u> and <u>EM-139, "DISASSEMBLY"</u>.

NOTE:

Perform this step when removing water pipes.

3. Remove oil filter. Refer to LU-11, "OIL FILTER".

CAUTION:

Do not spill engine oil on drive belts.

- Disconnect water hoses from oil cooler.
 - When removing oil cooler only, pinching water hoses near oil cooler to prevent engine coolant spilling.

CAUTION:

- Perform this step when engine is cold.
- Do not spill engine coolant on drive belts.
- 5. Remove connector bolt, and remove oil cooler.

OIL COOLER

CAUTION:

Do not spill engine oil to rubber parts such as drive belts and engine mounting insulator.

6. Remove water pipes, as necessary.

INSPECTION AFTER REMOVAL

Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

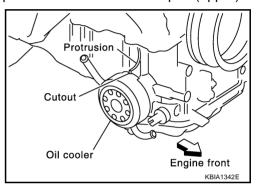
Relief Valve

Check relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove relief valve by prying it out with suitable tool. Install a new relief valve in place by tapping it.

INSTALLATION

Note the following, and install in the reverse order of removal.

- Make sure that no foreign objects are adhering to the installation planes of oil cooler and oil pan (upper).
- Align cutout on oil cooler with protrusion on oil pan (upper) side, and tighten connector bolt.



INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level and the engine coolant level, and adjust engine oil and engine coolant. Refer to LU-8, "ENGINE OIL" and CO-10, "ENGINE COOLANT".
- 2. Start engine, and make sure that there is no leaks of engine oil or engine coolant.
- 3. Stop engine and wait for 10 minutes.
- 4. Check the engine oil level and the engine coolant level again. Refer to <u>LU-8, "ENGINE OIL"</u> and <u>CO-10, "ENGINE COOLANT"</u>.

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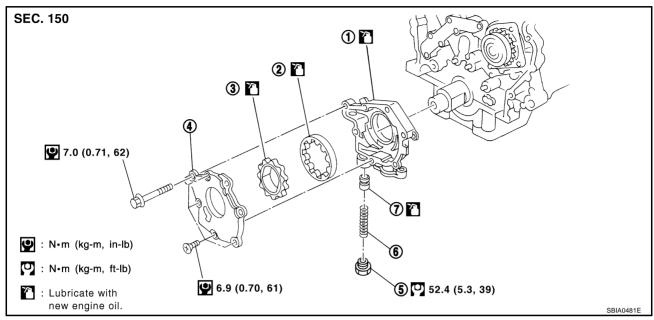
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OIL PUMP PFP:15010

Removal and Installation

ABS009ZG



- 1. Oil pump body
- 4. Oil pump cover
- Regulator valve

- 2. Oil pump outer rotor
- 5. Regulator valve plug
- 3. Oil pump inner rotor
- 6. Regulator valve spring

REMOVAL

- 1. Remove oil pans (lower and upper) and oil strainer. Refer to EM-28, "OIL PAN AND OIL STRAINER".
- Remove front timing chain case and timing chain (primary). Refer to <u>EM-58, "TIMING CHAIN"</u>.
- Remove oil pump assembly.

INSTALLATION

Note the following, and install in the reverse order of removal.

When installing, align crankshaft flat faces with inner rotor flat faces.

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level. Refer to <u>LU-8</u>, "ENGINE OIL".
- 2. Start engine, and check there is no leaks of engine oil.
- 3. Stop engine and wait for 10 minutes.
- Check the engine oil level and adjust engine oil. Refer to <u>LU-8</u>, "ENGINE OIL".

Disassembly and Assembly DISASSEMBLY

ABS009ZH

- Remove oil pump cover.
- 2. Remove oil pump inner rotor and oil pump outer rotor from oil pump body.
- After removing regulator valve plug, remove regulator valve spring and regulator valve.

INSPECTION AFTER DISASSEMBLY

Oil Pump Clearance

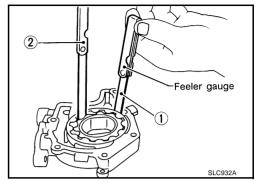
Measure the clearance with feeler gauge.

 Clearance between oil pump outer rotor and oil pump body (Position "1")

Standard : 0.114 - 0.260 mm (0.0045 - 0.0102 in)

 Tip clearance between oil pump inner rotor and oil pump outer rotor (Position "2")

Standard : Below 0.180 mm (0.0071 in)



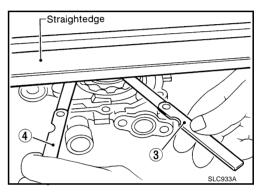
Measure the clearance with feeler gauge and straightedge.

 Side clearance between oil pump inner rotor and oil pump body (Position "3")

Standard : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

 Side clearance between oil pump outer rotor and oil pump body (Position "4")

Standard : 0.050 - 0.110 mm (0.0020 - 0.0043 in)



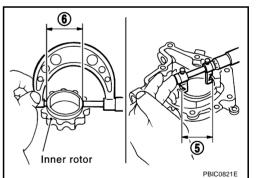
Calculate the clearance between oil pump inner rotor and oil pump body as follows:

OIL PUMP BODY INNER DIAMETER

 Measure the inner diameter of oil pump body with inside micrometer. (Position "5")

OIL PUMP INNER ROTOR OUTER DIAMETER

- Measure the outer diameter of protruded portion of oil pump inner rotor with micrometer. (Position "6")



OIL PUMP INNER ROTOR TO OIL PUMP BODY CLEARANCE

(Clearance) = (Oil pump body inner diameter) – (Oil pump inner rotor outer diameter)

Standard : 0.045 - 0.091 mm (0.0018 - 0.0036 in)

• If measured/calculated values are out of the standard, replace oil pump assembly.

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OIL PUMP

Regulator Valve Clearance

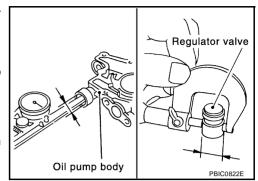
(Clearance) = (Valve hole diameter) – (Regulator valve outer diameter)

Standard : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

 If the calculated value is out of the standard, replace oil pump assembly.

CAUTION:

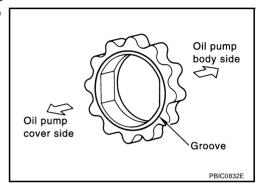
- Coat regulator valve with engine oil.
- Make sure that it falls smoothly into valve hole by its own weight.



ASSEMBLY

Note the following, and assemble in the reverse order of disassembly.

 Install oil pump inner rotor with the groove faced to oil pump cover side.



SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)		PFP:00030	
Standard and Lin	nit	ABS009ZI	
E	Engine speed	Approximate discharge pressure*	
	rpm	kPa (kg/cm ² , psi)	
	Idle speed	More than 98 (1.0, 14)	
	2,000	More than 294 (3.0, 43)	
*: Engine oil temperature at	80°C (176°F)		
OIL CAPACITY (APF	PROXIMATE)	Unit: ℓ (US qt, Imp qt)	
Desir and settl	With oil filter change	4.7 (5, 4-1/8)	
Drain and refill	Without oil filter change	4.4 (4-5/8, 3-7/8)	
Dry engine (Overhaul)		5.4 (5-3/4, 4-3/4)	
OIL PUMP		Unit: mm (in)	
Oil pump body to oil pump	outer rotor radial clearance	0.114 - 0.260 (0.0045 - 0.0102)	
Oil pump inner rotor to oil p	oump outer rotor tip clearance	Below 0.180 (0.0071)	
Oil pump body to oil pump inner rotor side clearance		0.030 - 0.070 (0.0012 - 0.0028)	
Oil pump body to oil pump outer rotor side clearance		0.050 - 0.110 (0.0020 - 0.0043)	
Oil pump inner rotor to oil pump body clearance		0.045 - 0.091 (0.0018 - 0.0036)	
REGULATOR VALVI	≡	Unit: mm (in)	
Regulator valve to oil pump	body clearance	0.040 - 0.097 (0.0016 - 0.0038)	
Tightening Torqu	ie	ABS009ZJ	
		Unit: N·m (kg-m, ft-lb) Unit: N·m (kg-m, in-lb)*	
Oil pressure sensor		12.3 - 17.2 (1.25 - 1.75, 9 - 12)	
Oil pan drain plug		29.4 - 39.2 (3.0 - 4.0, 22 - 28)	
Oil cooler connector bolt		49.0 (5.0, 36)	
Water pipe	M6 bolt	9.6 (0.98, 85)*	
	M8 bolt	23.4 (2.4, 17)	
Oil pump body		6.9 (0.70, 61)*	
Oil pump cover		7.0 (0.71, 62)*	
Regulator valve plug		52.4 (5.3, 39)	

SERVICE DATA AND SPECIFICATIONS (SDS)